

setral ALUMICUT 407	Nr. 0849
Semi-synthetic metal-workig fluid.	Packaging: 200l drum other packaging on request

Application

For stamping, punching, threading and thread cuttings. Suitable for aluminium and aluminium alloys. Also suitable for boring operation on so called „sandwich material“ (several layers of various metals, mainly aluminium up to 80 mm thickness).

Characteristics

- Reduces wear and tear
- Excellent corrosion protection
- Contains no chlorine
- No reaction on the metal
- Suitable for aircraft industry

Method of use

- As usual with metal-working fluids.
- The minimum shelf life in original sealed containers, stored in a cool and dry place (no direct sunlight) is about 2 years.

Technical data

Colour	yellowish		DIN ISO 2049
Density, 15°C	0.84	g/cm ³	DIN ISO 51757
Viscosity, kinematic at 40°C	4.5	mm ² /s	DIN 51562
Flash point, COC	+ 60	°C	DIN ISO 2592
Pour Point	- 25	°C	DIN 51583
Temperature range	- 25 - + 60	°C	

Setral Chemie GmbH
Salzsteinstrasse 4
D-82402 Seeshaupt
Telefon: +49 (0) 88 01 97 10
Telefax: +49 (0) 88 01 97 30
Email: info@setral.net

Sétral S.á.r.l.
13, rue Tannmuhle
F-67310 Romanswiller
Téléphone: +33 (0) 3 88 59 11 59
Télécopie: +33 (0) 3 88 59 11 57
Email: france@setral.net

The information in this bulletin is, to our knowledge, true and accurate, but all recommendations are without guarantee, since the conditions of use are beyond our control. Setral disclaims any liability incurred in connection with the use of these data or suggestions. Furthermore, nothing contained herein shall be construed as a recommendation to use any product in conflict with existing patents covering any material or its use.